



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-822-011
Job Sheet 174247



Part No: D350-822-011

Job Qty: 1 ea

Part Name: PA100 PUREair System for AS350/EC130



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/12/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV G IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.18 AS PER IIN REV.C DD VERF:JLM IPP REV:C 15.06.03 AS PER IIN REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	4/12/18	4/12/18	0.00	0.00	Packaging1-4		APR 05 2018
120	QC	1 pcs	4/12/18	4/12/18	0.00	0.00	QC4		APR 05 2018
125	Outsource	1 pcs	4/12/18	4/12/18	0.00	0.00	Outsource10		
128	DC	1 pcs	4/12/18	4/12/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/12/18	4/12/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	4/12/18	4/12/18	0.00	0.00	QC21		APR 06 2018

Part Op 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO (Send copy of PO to Pall Descriptions: - James) Issue W/O LINE item for Pall for amount sold on sales order S/O 3131 according to sales price see Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in order to close work order.

128 - Photocopy bluefile & type labels per PPP D350-822-011 CHG003

130 - Identify and pack for shipping as per PPP D350-822-011



Container No: S058423



Part: D350-822-011

Job No: 174247

Serial No/Batch: S058423

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 04/05/18

1769

Plex 3/13/18 10:48 AM Dart.Gagnon.Michelle

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
650.0401	Pureair Fairing Assembly	1 Ea (1 ea)	90-Start up Operation	5042252
8411999090	Gasket - P/N 9752100180	1 pcs (1 ea)	90-Start up Operation	
9945000120	Gasket (for B3e models)	1 pcs (1 ea)	90-Start up Operation	5054870x1
AN821-12J	Elbow (or AN821-12K or 12S)	2 Ea (2 ea)	90-Start up Operation	
AN929-12J	Cap	1 Ea (1 ea)	90-Start up Operation	
BS4320-A5	Washer	56 Ea (56 ea)	90-Start up Operation	
D4925-041	Mounting Plate Assembly	1 Ea (1 ea)	90-Start up Operation	5041824
D4931-1	Engine Fitting (for acft models B2 & previous)	1 Ea (1 ea)	90-Start up Operation	5043549
D4931-3	Engine Fitting (For B3 Models)	1 Ea (1 ea)	90-Start up Operation	5047934
D4931-5	Engine Fitting (for B3e models)	1 Ea (1 ea)	90-Start up Operation	5047643
D4935-1	Mounting Bracket	6 Ea (6 ea)	90-Start up Operation	5041953
D4943-1	Flex Hose	1 Ea (1 ea)	90-Start up Operation	5053407
D4961-041	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	5052491
D4961-043	Tube Assembly	1 Ea (1 ea)	90-Start up Operation	
D5079-1	Placard, Eaps	2 Ea (2 ea)	90-Start up Operation	
D5090-041	Duct Assembly	1 Ea (1 ea)	90-Start up Operation	5032991
D5105-1	Handle	2 Ea (2 ea)	90-Start up Operation	5042337
D5110-1	Swivel Nut Fitting	1 Ea (1 ea)	90-Start up Operation	5048365
D5179-1	Doubler	2 Ea (2 ea)	90-Start up Operation	
D5179-3	Doubler	2 Ea (2 ea)	90-Start up Operation	
D5194-1	Doubler	2 Ea (2 ea)	90-Start up Operation	
D5208-041	Blanking Plate Assembly	3 Ea (3 ea)	90-Start up Operation	5053445
LN29985-A05	Anchor Nut	15 pcs (15 ea)	90-Start up Operation	
LN9038-05012	Bolt	36 pcs (36 ea)	90-Start up Operation	
LN9038-05018	Bolt	56 pcs (56 ea)	90-Start up Operation	
LN9038-05040	Bolt	1 pcs (1 ea)	90-Start up Operation	
LN9348-05	Nut	30 pcs (30 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	40 Ea (40 ea)	90-Start up Operation	
MS20470AD3-4	Rivet, Universal Head	18 Ea (18 ea)	90-Start up Operation	
MS21919WCH12	Clamp	1 Ea (1 ea)	90-Start up Operation	
MS9592-138	Bracket	1 pcs (1 ea)	90-Start up Operation	
NAS1149D0332J	Washer	66 Ea (66 ea)	90-Start up Operation	
NAS43DD3-64	Spacer	1 Ea (1 ea)	90-Start up Operation	
QB21304	Pureair Panel Assembly	1 pcs (1 ea)	90-Start up Operation	
QB21308	Fod Screen Assembly	1 pcs (1 ea)	90-Start up Operation	
QB21310	Transition Duct Assembly	1 pcs (1 ea)	90-Start up Operation	
QR10616	Vortex Tube Repair	1 pcs (1 ea)	90-Start up Operation	
22208CM050016E	Screw	2 pcs (2 ea)	90-Start up Operation	
9945000160	Gasket	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	22208CM050016E	2	58	0
	650.0401	1	15	0
	8411999090	1	0	0
	9945000120	1	22	0
	9945000160	1	9	0
	AN821-12J	2	21	0
	AN929-12J	1	15	0
	BS4320-A5	56	230	0
	D4925-041	1	10	0
	D4931-1	1	20	0
	D4931-3	1	22	0
	D4931-5	1	22	0
	D4935-1	6	84	0
	D4943-1	1	20	0
	D4961-041	1	9	0
	D4961-043	1	1	0
	D5079-1	2	44	0
	D5090-041	1	7	0
	D5105-1	2	38	0
	D5110-1	1	35	0
	D5179-1	2	49	0
	D5179-3	2	64	0
	D5194-1	2	9	0
	D5208-041	3	0	0
	LN29985-A05	15	160	0
	LN9038-05012	36	502	0
	LN9038-05018	56	934	0
	LN9038-05040	1	45	0
	LN9348-05	30	475	0
	MS20426AD3-3	40	6,153	0
	MS20470AD3-4	18	6,971	0
	MS21919WCH12	1	20	0
	MS9592-138	1	36	0
	NAS1149D0332J	66	3,592	0
	NAS43DD3-64	1	35	0
	QB21304	1	7	0
	QB21308	1	3	0
	QB21310	1	4	0
	QR10616	1	8	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 10:48 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001769	S052727	22208CM050016E	Screw	FM138012	Start Up Stores/Pkg-1	2
001769	S042252	650.0401	Pureair Fairing Assembly	S042236	Start Up Stores/Pkg-1	1
001769	S052759	9752100180	Gasket	S014661	Start Up Stores/Pkg-1	1
001769	S052758	9945000120	Gasket (for B3e models)	S014662	Start Up Stores/Pkg-1	1
001769	S052726	9945000160	Gasket	S050821	Start Up Stores/Pkg-1	1
001769	S015270	AN821-12J	Elbow (or AN821-12K or 12S)		Start Up Stores/Pkg-1	1
001769	S058436	AN821-12J	Elbow (or AN821-12K or 12S)	S054890	OVER007	1
001769	S052757	AN929-12J	Cap	S024741	Start Up Stores/Pkg-1	1
001769	S052756	BS4320-A5	Washer	s048677	Start Up Stores/Pkg-1	56
001769	S041824	D4925-041	Mounting Plate Assembly	S022563	Start Up Stores/Pkg-1	1
001769	S052755	D4931-1	Engine Fitting (for acft models B2 & previous)	S043549	Start Up Stores/Pkg-1	1
001769	S058410	D4931-3	Engine Fitting (For B3 Models)	S047934	Start Up Stores/Pkg-1	1
001769	S058408	D4931-5	Engine Fitting (for B3e models)	S047643	Start Up Stores/Pkg-1	1
001769	S041953	D4935-1	Mounting Bracket	S041948	Start Up Stores/Pkg-1	6
001769	S052754	D4943-1	Flex Hose	F156119	Start Up Stores/Pkg-1	1
001769	S058406	D4961-041	Tube Assembly	S055404	Start Up Stores/Pkg-1	1
001769	S058405	D4961-043	Tube Assembly	S052495	Start Up Stores/Pkg-1	1
001769	S052760	D5079-1	Placard, Eaps	S038579	Start Up Stores/Pkg-1	2
001769	S058418	D5090-041	Duct Assembly	S022991	Start Up Stores/Pkg-1	1
001769	S058417	D5105-1	Handle	S042337	Start Up Stores/Pkg-1	2
001769	S058412	D5110-1	Swivel Nut Fitting	S044365	Start Up Stores/Pkg-1	1
001769	S052753	D5179-1	Doubler	S048935	Start Up Stores/Pkg-1	2
001769	S052752	D5179-3	Doubler	S044969	Start Up Stores/Pkg-1	2
001769	S052751	D5194-1	Doubler	S051509	Start Up Stores/Pkg-1	2
001769	S058416	D5208-041	Blanking Plate Assembly	S053449	Start Up Stores/Pkg-1	3
001769	S052749	LN29985-A05	Anchor Nut	s048679	Start Up Stores/Pkg-1	15
001769	S052737	LN9038-05012	Bolt	S051912	Start Up Stores/Pkg-1	36
001769	S052748	LN9038-05018	Bolt	s048680	Start Up Stores/Pkg-1	56
001769	S052736	LN9038-05040	Bolt	FM136260	Start Up Stores/Pkg-1	1
001769	S052735	LN9348-05	Nut	S042037	Start Up Stores/Pkg-1	30
001769	S052747	MS20426AD3-3	Rivet	s048681	Start Up Stores/Pkg-1	40
001769	S052733	MS20470AD3-4	Rivet, Universal Head	FM136665-40	Start Up Stores/Pkg-1	18
001769	S052730	MS21919WCH12	Clamp	S014744	Start Up Stores/Pkg-1	1
001769	S052729	MS9592-138	Bracket	S014155	Start Up Stores/Pkg-1	1
001769	S052671	NAS1149D0332J	Washer	F160084	Start Up Stores/Pkg-1	6
001769	S052750	NAS1149D0332J	Washer	s020606	Start Up Stores/Pkg-1	60
001769	S052728	NAS43DD3-64	Spacer	S050057	Start Up Stores/Pkg-1	1
001769	S052746	QB21304	Pureair Panel Assembly	s048674	Start Up Stores/Pkg-1	1
001769	S052745	QB21308	Fod Screen Assembly	s048675	Start Up Stores/Pkg-1	1
001769	S052744	QB21310	Transition Duct Assembly	s048676	Start Up Stores/Pkg-1	1
001769	S052742	QR10616	Vortex Tube Repair	s048678	Start Up Stores/Pkg-1	1

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 11:20 AM dart.quirion.sonia

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET
2	2	22208CM050016E	SCREW
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
66	66	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
30	30	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

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Revision: G

Date: 17.06.20